



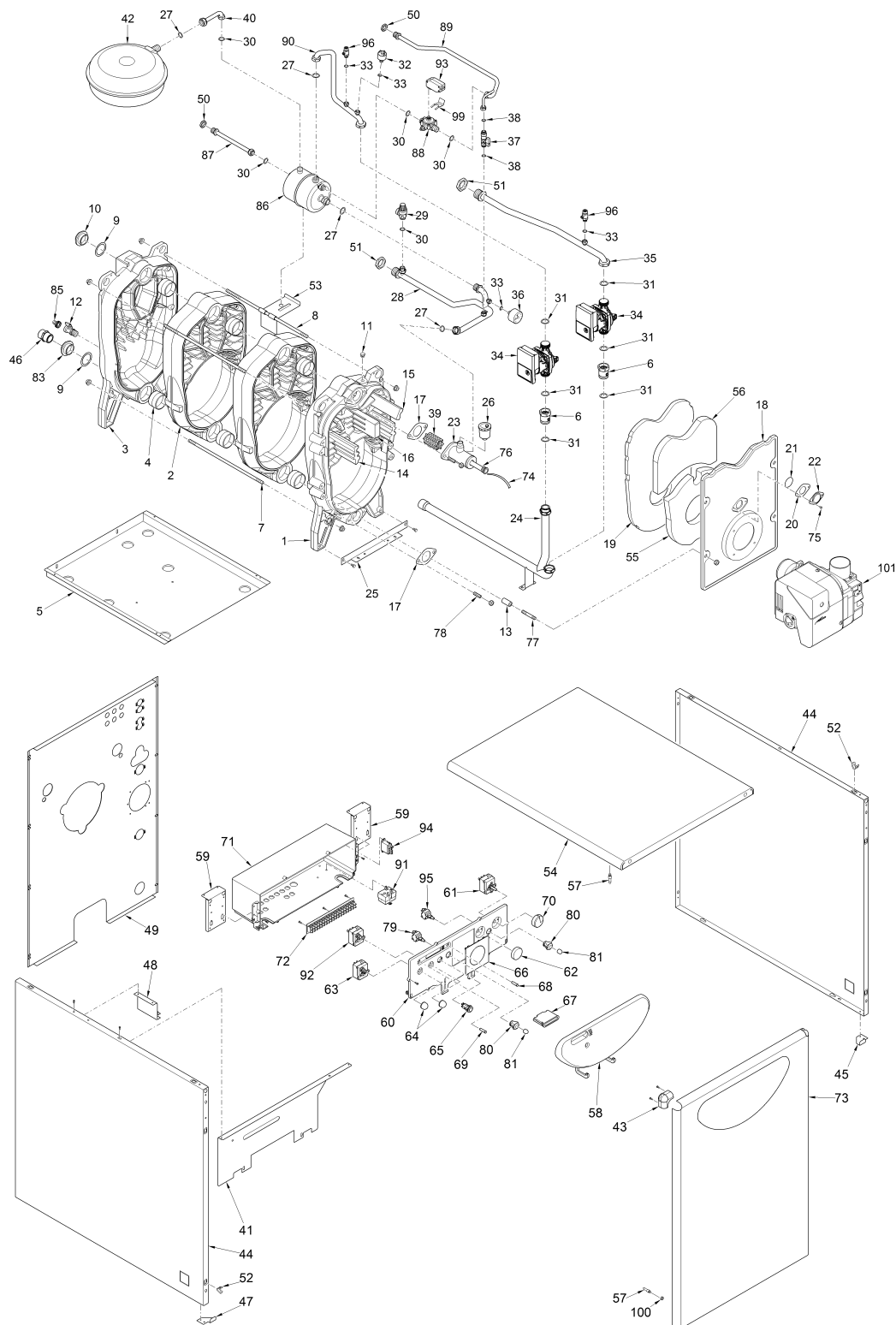
Fonderie Sime S.p.A. - Via Garbo, 27 - 37045 Legnago (VR) - www.sime.it
 Tribunale Verona 13531 - R.E.A. VR 171357 - C.C.P. 19423375 - N° Mecc. VR 014435
 Capitale Sociale Euro 5.521.200 int. versato - Codice Fiscale/Partita IVA n. IT 01275930236

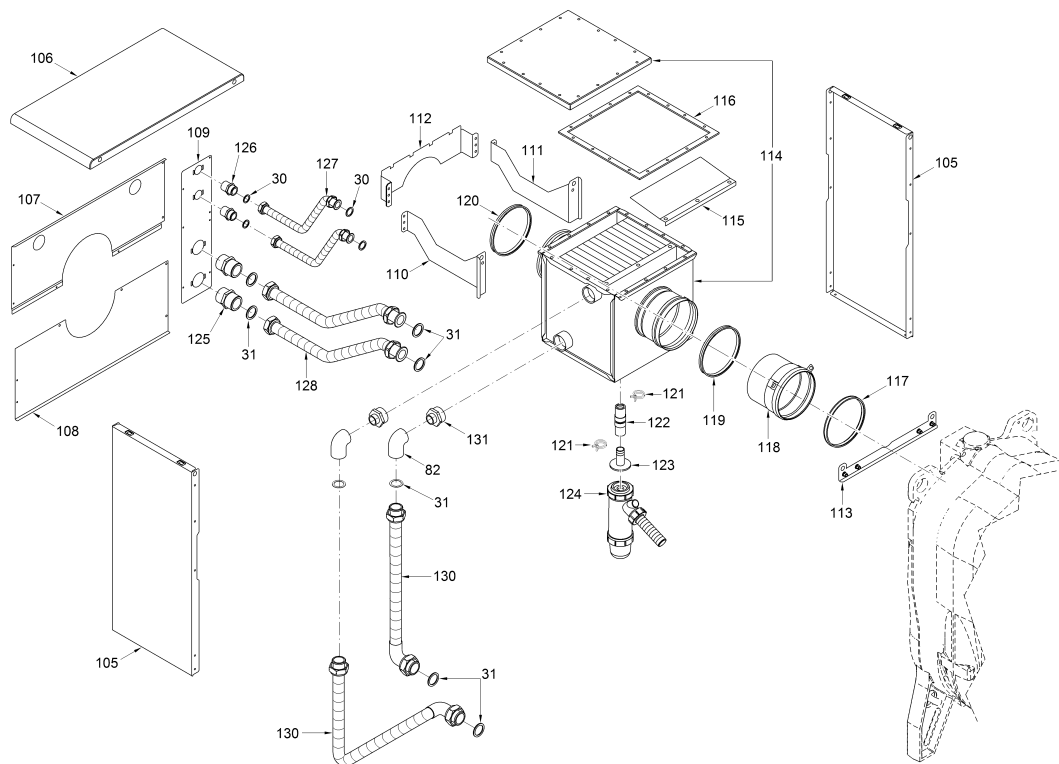
Comfort Ambiente - Via Garbo, 27 - 37045 Legnago (VR)

Tel +39 0442 631111 - Fax Servizio Commerciale: Italia +39 0442 631291 - Estero +39 0442 631293

Fax Servizio Tecnico +39 0442 631292 - Fax Ufficio Acquisti +39 0442 631292 - Fax Amministrazione +39 0442 631336

8103296 DUETTO HE 25 EV





ATTENTION: use only original spare parts. Failure to comply with the above may compromise the safety of the device and the immediate forfeiture of the warranty.

Position	Code	Description	Where used	Advised parts
001	6274401	Front section		
002	6274601	Intermediate section		
003	6274501	Rear section		
004	6000402	Push nipple 2"		
005	6275210	Tray		
006	6238303	Non return valve 1"Mx1"F		
007	6000585	Tie-rod M10X280		
008	6268498	Tie-rod M10x370		
009	2030231	Gasket Ø 42x55x2		
010	2041001	Plug 1-1/4"		
011	2041030	Plug 1/4" Zn		
012	6179102	Drain cock 1/2"		
013	6003415	Spacer		
014	5167759	Lower turbolator kit		
015	6990460	Higher turbolator		
016	6990440	Central turbolator		
017	6052700	Flange oval gasket		
018	6283710	Combustion chamber door		
019	6004902	Ceramic fibre insulation		
020	6174802	Sight frame insulation		
021	6020100	Sight glass		
022	6047400	Sight frame		
023	6194409	Flanged air separator		
024	6083516	Pipe down stream the pump		
025	6236401	Section mounting bracket		
026	6013100	Automatic air vent 3/8"		
027	2030249	Gasket Ø 24x17x3		
028	6236541	Flow pipe		
029	6040200	Pressure relief valve 1/2" 3 ba		A
030	2030255	Gasket Ø 12,5x18,5x3		
031	2030262	Gasket Ø 22x30x2		
032	6037502	Water pressure switch		
033	2030225	Gasket Ø 5,5x11x2		
034	6330403	Circulating pump		
035	6215637	C.H. return pipe		
036	6027000	Manometer 1/4" 0-4 bar		
037	6146601	Boiler loop 3/8"		
038	2030226	Gasket Ø 10,2x14,8x2		
039	6271000	Air separator deflector		
040	6227662	Expansion vessel connecting pip		
041	6189566	Casing sides fixing bracket		
042	5112300	Expansion vessel l. 10 - 3/4" M		
043	6282160	Front panel angular		
044	6321913	Casing R.H./L.H. side panel		

045	6189561	Casing door R.H. side bracket	
046	6120642	Nipple 1" M/M	
047	6189560	Casing door L.H. side bracket	
048	6189565	Expansion vessel fixing bracket	
049	6275343	Casing rear panel	
050	6146301	Brass nut 1/2"	
051	6146306	Brass nut 1" OT	
052	2015000	Spring clip	
053	6138713	D.H.W. tank fixing bracket	
054	6299360	Casing top cover	
055	6099691	Combust. chamber door lower ins	
056	6099692	Combust. chamber door upper ins	
057	2003000	Pin M5 Zn	
058	6299100	Flap door	
059	6267108	Control panel supporting bracke	
060	6298910	Control panel	
061	6003600	Boiler stat 45-85°C	A
062	6247338	Cap for knob hole	
063	6001403	Safety stat	A
064	6247350	Cap thermostat	
065	6070413	Red signal lamp	
066	6155471	Plastic cover	
067	6001760	Thermometer 0-120°C	
068	6044015	Green signal lamp	
069	6044017	Orange signal lamp	
070	6230950	Knob	
071	6299000	Control panel protecting cover	
072	2211000	Terminal strip	
073	5195504	Front panel with angular	
074	2051000	Contact spring	
075	2005001	Self threading screw M4x8	
076	5004201	Bulb holder 1/2" L=275	
077	6000605	Stud M10x65	
078	6000607	Stud M10x33	
079	6013550	White switch	
080	6299700	White switch frame	
081	6299800	Push button white switch	
082	6120632	Bend 90° 1" M/F	
083	2041115	Reducer 1-1/4"x1" dx	
085	6179200	Holder complete with locking nu	
086	6222801	D.H.W. exchanger A/26 PB 26-69	
087	6165704	D.H.W. outlet pipe	
088	6211703	Water pressure switch	
089	6165806	Domestic cold water inlet pipe	
090	6216014	D.H.W. cylinder return pipe	
091	6013601	Anti inertia stat	A
092	6075800	Limit stat auto-reset	A
094	6190403	Relay Omron G2R-1-T	
095	6013450	Summer-Winter switch	
096	6017210	Manual air vent 1/4"	
099	6226610	Microswitch fixing spring	
100	2010102	Nut M5 ZnCr	
101	6331402	Burner	esploso a parte
105	6301664	Casing hand side panel	
106	6301765	Top cover	
107	6250170	Rear upper panel	
108	6250171	Casing rear lower panel	
109	6250169	Pipe supporting bracket	
110	6321430	Right lateral support bracket	
111	6321431	Left lateral support bracket	
112	6321461	Exchange front support bracket	
113	6321422	Top support bracket	
114	6278980	Exchanger water-smoke	
115	6326969	Obstruction group x 14 plate	
116	6326960	Rectangular gasket x 14 plates	
117	6248820	Lip seal for Ø 130 pipe	
118	6300407	Extension ø 131 for exchanger	
119	6326966	Lip seal silicone Ø 130 pipe	
120	6326963	Lip seal EPDM exit Ø130 pipe	
121	2051125	Clamp diam. 26	
122	6034121	Pressure relief valve drain pip	
123	6277218	Pipe adapter / water trap	
124	6277201	Water trap	
125	6120540	Nipple 1"x1" OT	
126	6120510	Nipple 1/2"x1/2" OT	
127	6017430	Flexible pipe F-F 1/2" L=415	
128	6017412	Flexible pipe F.-F. 1"x1" L=362	

130	6017304	Flexible pipe 1"x1" l=555
131	6120583	Nipple 1"1/4 x 1" M/M
700	5194619	Complete control panel
701	6055823	Main cable L=2000
702	6245341	Pump connector L=1100
703	6276200	Oil filter
704	6127322	7 pole cable connector
706	6050900	Set boiler assembling tools

A = Spare parts for minimum fittings